



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6405G06031-3G-PO

Job Sheet 195995



Part No: RBW6405G06031-3G-PO

Job Qty: 1 pcs

Part Name: Extractor Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/4/19

Job Tracking No:

Due Date: 6/5/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RB 92700-10400-041 Rev A. IPP Rev. 3 18.10.05 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	1 pcs	6/5/19	6/5/19	0.00	0.00	Purchasing - 1		OP JUN 0 4 2019
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	1 pcs	6/5/19	6/5/19	0.00	0.00	Packaging 2 - 1 - B4B		OP JUN 0 4 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		



Container No: S187311



Part: RBW6405G06031 - 3G

Job No: 195995

Serial No/Batch: S187311

Revision: A

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 06/04/19

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					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
120 QC 6	1 pcs	6/5/19	0.00 0.00		QC 6 - 9	
					QC 6 - 68	
					QC 6 - 61	
					QC 6 - 40	
130 Packaging 3-1 - Stock - B4B	1 pcs	6/5/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - FG	1 pcs	6/5/19	0.00 0.00		QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - FG - 53	

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Part Op 100 - Purchasing - Issue P/O: H6043523 MANUFACTURE RBW6405G06031-3G AS PER DWG Supplier: METEC
 Descriptions: Certificate of conformity is required
 110 - Receive & Inspect for Damage & Mat'l Certs
 120 - QC6- All purchased or subcontracted products
 130 - Identify as per dwg & Stock Location: _____
 140 - QC21- Final Inspection - Work Order Release

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6/4/2019

[Dart Hawkesbury] Job Sheet - Lussier, Patrick

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW6405G06031-3GP	Extractor Assembly	1 Ea (1 ea)	100-Purchasing	5187302 5187302

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBW6405G06031-3GP	1	0	0

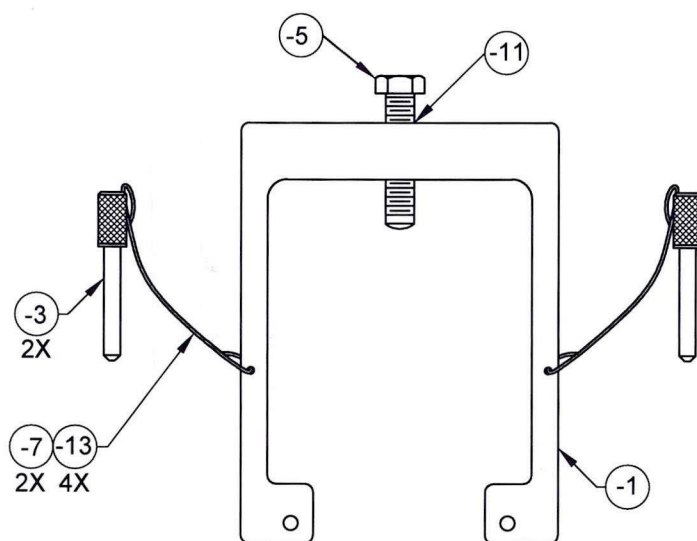
Part Specifications

Specifications could not be found.

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	(REVISION TO -1) ADDED SEC VIEW, ADDED .930 DIM THAT WAS .940	2/16/12	SE	SE
1A	DELETED -9, CH'D -7, & ADDED -13. ADDED -3 MISSING .130 x 45° DIMENSION PER G.E.	4/13/12	RJC	GE
2	CH'D TOLERANCE ON NON-CRITICAL PARTS. -1 CH'D CALLOUT WAS 5/8-18 UNF FOR HELICOIL -27 IS 5/8-18 UNF FOR HELICOIL -11, CH'D DIMS WAS 3.810 IS 2X 3.810, WAS 1.312 IS 2X 1.312. -3 CH'D B/O INFO WAS Ø3/4 X 3-7/8 IS Ø5/8 X 3-7/8, CH'D DIM WAS Ø.625 IS (Ø.625), ADDED DIM .21, CH'D CALLOUT WAS Ø.150 X 45° IS Ø.15 X 45° THRU.	6/10/14	DPD	RJC



NOTE:
PART OF KIT RBW6405G01831-3G.

RED BARN MACHINE	
TITLE EXTRACTOR ASSY.	
DWG NO. RBW6405G06031-3G	REV 2
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 XX ± .01 X ± .1	DRAWN BY: CLOUGH APPROVED: <i>D Weil</i> HEAT TREAT FINISH SPEC
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AW139
SCALE 1:4	DATE 3-19-10 SHEET 1 of 4

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
			-1	1	EXTRACTOR	6061	2-1/4 X 7-1/8 X 9-3/8	2
			-3	2	PIN	303 S.S.	Ø5/8 X 3-7/8	3
			-5	1	HEX HEAD CAP SCREW	STEEL	5/8-18 UNF X 3 MODIFIED MCMaster-CARR #92620A827	4
		B/O	-7	2	LANYARD CABLE	GALV. STEEL	(7X7) CABLE Ø1/16 X 6IN CARR-LANE #CL-2-C-6in.	1
		B/O	-11	1	HELICOIL	18-8 S.S.	5/8-18 UNF X 15/16 MCMaster-CARR #91732A238	1
		B/O	-13	4	FERRULE	COATED COPPER	SIZE 2 X .60 CARR-LANE #CL-4-F	1
ASSY #								



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043523



Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB043523

PO Date: 5/22/19

Due Date: 7/17/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Items													
Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	195995	RBW6405G06031-3GP			Extractor Assembly REV 2	Firmed -		6/5/19	1 Ea	0 Ea	1 Ea	\$1,511.40/Ea	\$1,511.40
						XI			JUN 04 2019				
2	195436	RBW6405G06131-3GP			Reaction Assembly REV 3	Firmed -		7/17/19	2 Ea	0 Ea	2 Ea	\$795.00/Ea	\$1,590.00
3	195438	RBW6405G06031-3GP			Extractor Assembly REV 2	Firmed -		7/17/19	1 Ea	0 Ea	1 Ea	\$1,511.40/Ea	\$1,511.40
Grand Total:													\$4,612.80

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

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Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 Canada

Ship Dart Aerospace Ltd.
To: 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 Canada

Shipment No: 25348	Customer Code: DART
Shipment Date: 31-May-2019	Phone: (613) 632-9577
Ship Via: Pick up at METEC	PO Number: POHB043523
Order Number: 3872	
Order Date: 05/26/19	Terms: Net 60 Days

<u>Item</u>	<u>Open</u>	<u>Shipped</u>	<u>Quantity</u>	<u>B/Q</u>	<u>Canceled</u>	<u>Unit</u>	<u>Description</u>	<u>Revision</u>	<u>Job Number</u>
1	2	1	1	0	EA	RBW6405G06031-3GP	Extractor Assembly	2	3872-01

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RECEIVED
 JUN 04 2019
 DART AEROSPACE LTD.

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

Received In Good Order By
 Dart Aerospace Ltd.



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Dwg Rev.#	P.O. Number
1	RBW6405G06031-3GP	Extractor Assembly	2	HB043523

MATERIAL: supplied by METEC

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We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

George Theoret

Vankleek Hill, May 31, 2019